

## Lot-sizing Problem

- Wagner-Whitin algorithm

# Important Points

Office Hours: Tuesday 4-5pm, Thursday 2-3pm.

Assignment 1 due on Thursday at start of class

Assignment 2 up soon

Midterm Exam: Take Home - Starts Oct 23 at 10:30am, Due 10:30am Oct 26)

- Curse of dimensionality
- Equipment replacement problem (ERP)
  - Covered in Chapter 2 of Dreyfus and Law

In some problems the state space becomes so large that excessive computation time is required to solve the DP

Consider the following examples. What is the “state” for each?

- A system of checkout counters at a grocery store where the state is defined by the number of people in line at each counter.
- A shoe store that stocks many types of shoes where the state is defined by inventory levels
- A transportation system where the state is defined by the number of vehicles in each part of the traffic system

# Equipment Replacement

Many companies and customers face the problem of determining how long a piece of equipment should be utilized before replacement

- As equipment ages the cost of maintenance increases
- The trade in value of the equipment decreases over time

Problems of this type are called **equipment replacement problems (ERPs)**



# ERP: DP Formulation

States: age of machine at stage  $t$ ,  $s_t$

Actions:  $a_t \in \{Buy, Keep\}$

Rewards:

- $c(s_t)$  = cost of operating a machine of age  $s_t$
- $p$  = price of new machine
- $r(s_t)$  = trade-in value for machine of age  $s_t$

Optimality Equations:

$$v_t(s_t) = \min_{a_t \in \{B, K\}} \{p - r(s_t) + c(0) + v_{t+1}(1), c(s_t) + v_{t+1}(s_t + 1)\}, \quad \forall s_t$$

$$v_T(s_T) = -r(s_T), \quad \forall s_T$$

# Example: Equipment Replacement

Assume a new tool must be purchased at time 0. A new tool costs \$12,000. The time horizon is 5 years and the salvage value at the end of year 5 is the trade-in price. Find the optimal policy.

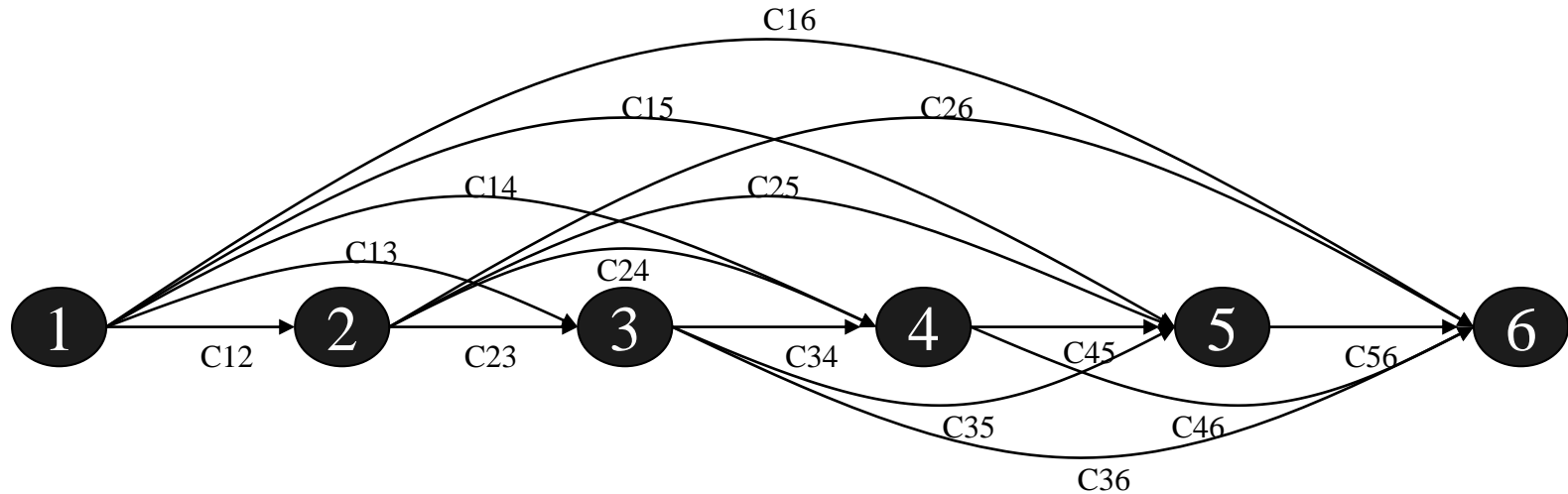
Age of Tool (Years)	Annual Maintenance cost $c(s_t)$	Trade-in Price $t(s_t)$
0	\$2,000	-----
1	\$4,000	\$7,000
2	\$5,000	\$6,000
3	\$9,000	\$2,000
4	\$12,000	\$1,000
5	-----	\$0

$$v_t(s_t) = \min_{a_t \in \{B, K\}} \{p - r(s_t) + c(0) + v_{t+1}(1), c(s_t) + v_{t+1}(s_t + 1)\}, \quad \forall s_t$$

$$v_T(s_T) = -r(s_T), \quad \forall s_T$$

# ERP as a Shortest Path Problem

Graph representation:



Optimality Equations:

$$v_i = \min_{j=i+1, \dots, n} \{c_{ij} + v_j\}, \quad v_n = 0$$



# ERP as a Shortest Path Problem

$c_{ij}$  is the total cost associated with period  $i$  given new purchase in period  $i$  and  $j$

$c_{ij}$  = operating cost during years  $i, i+1, \dots, j-1$  + purchase cost at the beginning of year  $i$  - trade-in value at the beginning of year  $j$

$$c_{12} = 2 + 12 - 7 = 7$$

$$c_{13} = 2 + 4 + 12 - 6 = 12$$

$$c_{14} = 2 + 4 + 5 + 12 - 2 = 21$$

$$c_{15} = 2 + 4 + 5 + 9 + 12 - 1 = 31$$

$$c_{16} = 2 + 4 + 5 + 9 + 12 + 12 - 0 = 44$$

$$c_{34} = 2 + 12 - 7 = 7$$

$$c_{35} = 2 + 4 + 12 - 6 = 12$$

$$c_{36} = 2 + 4 + 5 + 12 - 2 = 21$$

$$c_{23} = 2 + 12 - 7 = 7$$

$$c_{24} = 2 + 4 + 12 - 6 = 12$$

$$c_{25} = 2 + 4 + 5 + 12 - 2 = 21$$

$$c_{26} = 2 + 4 + 5 + 9 + 12 - 1 = 31$$

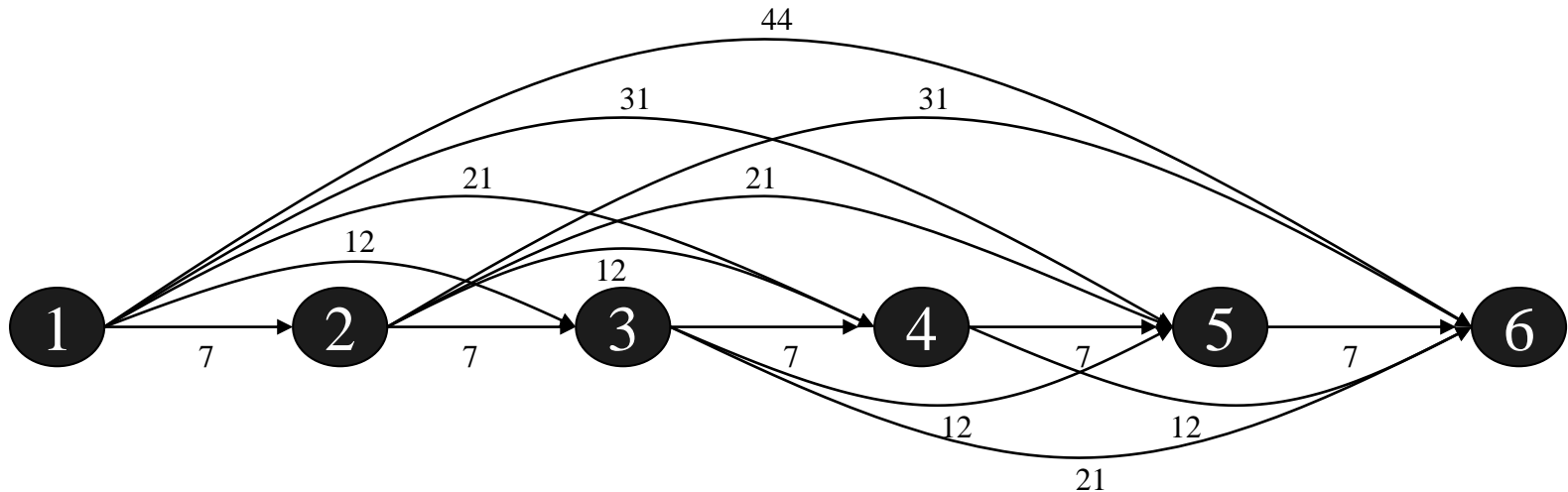
$$c_{45} = 2 + 12 - 7 = 7$$

$$c_{46} = 2 + 4 + 12 - 6 = 12$$

$$c_{56} = 2 + 12 - 7 = 7$$

# Example

Find the shortest path from vertex 1 to 6



Optimality Equations:

$$v_i = \min_{j=i+1, \dots, n} \{c_{ij} + v_j\}, \quad v_6 = 0$$

Chapters 1-3 of Dreyfus and Law

Read [Lecture3.computational-effort-example.pdf](#) on canvas for detailed analysis and comparison of the two different forms of the ERP we discussed today.